## Integrated circuits

## Flip-flop 1/4" and continuous cycling 1/8", 5/2 electric and pneumatic



Executions							
Version	Symbol	Code	Item				
Electric flip-flop	315	033170	AEF1520				
Pneumatic flip-flop	9 31 5	033160	APF1520				
Electric continuous cycling	12	033172	AEC1520				
Pneumatic continuous cycling		033171	APC1520				







Series of integrated circuits, electrically or pneumatically operated.

Flip-flop: Circuit composed by a 1/4" power valve 5/2 two stable position. With the same signal applied twice at different times the cylinder carries out a complete cycle.

Continuous cycling: Circuit composed by a 1/8" power valve 5/2 single stable position. Keeping the signal the cylinder carries out continuous cycling till the signal is not interrupted.

Coils and connectors are to be ordered separately. For the coils type ASA12.. see page 2.200.1. For the connectors type A12209.. see page 2.210.20.

Technical data				
Fluid	Compressed filtered air with or without lubrication. Lubrication, if be used, must be continous.			
Pressure range	2,5 ÷ 10 bar			
Temperature range	-10 °C ÷ + 60°C			
Orifice	6 mm	8 mm		
Flow	800 NI/min	1200 NI/min		
Manual override	Two stable position, flat			
Response time	Energising: 20 ms	De-energising: 38 ms		
Mounting	In any position			
Materials	Body: F	Painted die-cast aluminium		
	Base: F	Profiled anodised aluminium		
	Seals:	Nitrile rubber (NBR)		